



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

2004102

D350-588-011
Job Sheet 179685



Part No: D350-588-011

Job Qty: 3 ea

Part Name: Aft Door Fwd Hinge Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG DSI9690 REV A , DSI9760-011 REV A , D350-588 REV D IPP Rev:M 04.08.31 Added D2690-17 KJ/JLM
IPP REV:G 14.04.28 AS PER DSI9690 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 03 2018
110	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-3		JUL 03 2018
120	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC4		JRB
130	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		JRB
135	DC	3 pcs	6/29/18	6/29/18	0.00	0.00	DC		JUL 06 2018
140	QC21-FG	3 Ea	6/29/18	6/29/18	0.00	0.00	QC21		JUL 06 2018

Part Op 135 - Photocopy bluefile and create labels per PPP D350-588-011 CHG002
Descriptions:

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www.dartaerospace.com

Part No/Date: 8000046

Date: 07/03/18

5088846

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R7	Screw	6 Ea (2 ea)	90-Start up Operation	FM128463-4
AN526C832R8	Screw	24 Ea (8 ea)	90-Start up Operation	5015689
AN526C832R9	Screw	24 Ea (8 ea)	90-Start up Operation	5019374
D2143	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	5004793
D2144	Hinge Doubler	3 Ea (1 ea)	90-Start up Operation	500640
D2150	Packer Doubler, Hinge	6 Ea (2 ea)	90-Start up Operation	5004800x5
D2151	Packer Doubler	6 Ea (2 ea)	90-Start up Operation	5006410
D2153	Door Prop	3 Ea (1 ea)	90-Start up Operation	5071201
D2154	Bracket, Stud	3 Ea (1 ea)	90-Start up Operation	FM18894x1
D2237	Striker Plate	6 Ea (2 ea)	90-Start up Operation	5051680
D2461-007	Neoprene 'D' Seal (\$Per Foot)	21.7500 ft (7.25 ea)	90-Start up Operation	5059501
D2463	1/2" Seal (\$ Per Foot)	21.7500 ft (7.25 ea)	90-Start up Operation	5021111
D2583	Latch Bracket	6 Ea (2 ea)	90-Start up Operation	5056768x2
D2585	Latch Clamp	6 Ea (2 ea)	90-Start up Operation	5054609
D2586	Door Latch	6 Ea (2 ea)	90-Start up Operation	5057725
D2587	Door Plug	3 Ea (1 ea)	90-Start up Operation	5058350
D2589	Keys, Key Chain	3 Ea (1 ea)	90-Start up Operation	FM132942
D2690-17	Cable	3 Ea (1 ea)	90-Start up Operation	FM156171
D2857-1	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	5018550x1
D2857-2	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	5057092
D2858-1	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	FM162847
D2858-2	Hinge Bracket	3 Ea (1 ea)	90-Start up Operation	FM15272x1
D5080-041	Striker Plate Assembly	6 Ea (2 ea)	90-Start up Operation	5002594x2
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	3 sf (1 ea)	90-Start up Operation	FM126-122
MS20426AD3-4	Rivet	36 Ea (12 ea)	90-Start up Operation	FM134550.1
MS20470AD4-5	Rivet, Universal Head	54 Ea (18 ea)	90-Start up Operation	FM134594
MS21042L08	Nut	54 Ea (18 ea)	90-Start up Operation	5049889
MS21042L3	Nut	12 Ea (4 ea)	90-Start up Operation	5044234
MS27039-08-11	Screw	6 Ea (2 ea)	90-Start up Operation	5078167
MS27039-1-15	Screw	6 Ea (2 ea)	90-Start up Operation	FM138336.10
NAS1149D0363J	Washer	12 Ea (4 ea)	90-Start up Operation	5084891x1
NAS1149DN832J	Washer	72 Ea (24 ea)	90-Start up Operation	5015269
				5034411

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R7	6	40	0
	AN526C832R8	24	198	0
	AN526C832R9	24	273	0
	D2143	3	23	0
	D2144	3	23	0
	D2150	6	31	0
	D2151	6	36	0
	D2153	3	10	0
	D2154	3	14	0
	D2237	6	48	0
	D2461	22	556	0
	D2463	22	138	0
	D2583	6	50	0
	D2585	6	48	0
	D2586	6	31	0
	D2587	3	25	0
	D2589	3	228	0
	D2690-17	3	18	0
	D2857-1	3	21	0
	D2857-2	3	16	0
	D2858-1	3	16	0
	D2858-2	3	24	0
	D5080-041	6	6	0
	FG-778150-550-ROL	3	237	0
	MS20426AD3-4	36	2,844	0
	MS20470AD4-5	54	2,287	0
	MS21042L08	54	1,782	0
	MS21042L3	12	1,469	0
	MS27039-08-11	6	1,436	0
	MS27039-1-15	6	200	0
	NAS1149D0363J	12	1,885	0
	NAS1149DN832J	72	1,676	0
Part Specifications				
Specifications could not be found.				

Plex 6/21/18 7:03 AM dart.lacelle.linda